Pressbrake Airbending Tonnage Guide											
Tonners Per Metre 40kg/mm2 Tensile Strength											
Vee Width in mm	8	12	16	20	35	40	50	60	90	150	190
Radius in mm	1.2	2	2.5	3	5	6.25	8	10	12.5	23.5	40
Thickness in mm											
1	7.6										
1.2	12.2	7.2									
1.5		11.4	9.1								
2		20.3	15.2	12.2							
2.5			25.3	19							
3				30.4	18						
4					30.5	24.3					
5					50.7	38	30.4				
6						60.08	45.6	36			
8		4 metre length max					81	64	40		
10		3 metre length max							70		
12		2.5 metre length max							100		
15										91.2	
20										165	
25											170