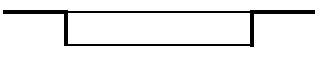
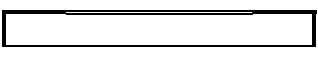
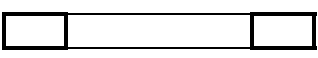
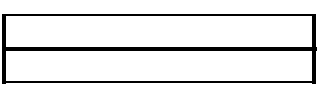
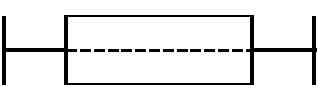
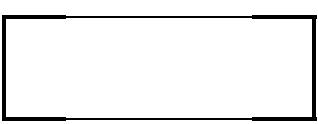
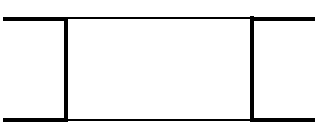
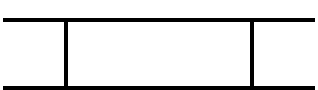

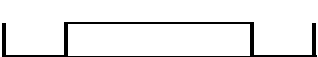
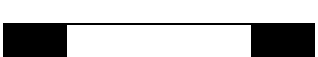



Section Type	With standard Rolls	With special Rolls
	max 160x160x20mm min. 20x20x3mm to 290 Dia.	Radius 900mm
	Max 150x150x 20mm to 1600 Dia Min. 20x 20 x 3mm to 350 Dia.	Radius 900mm
	Small sections only Large curves	Max Section 150x150x8mm
	Tee sections Toe in or Toe out Max size 150x150x20mm	Min size 20x20x3mm to 300 dia.
	Max. 203 UC · kg IPE 200 152 UC 37kg Min. IPE 60	Radius 17metre Radius 3 metres Radius 2.5 metres Radius 500mm
	Max PFC 360 Min 40x20	Radius 750mm Radius 140mm
	Max PFC 360 Min 40x20	Radius 600mm Radius 140mm
	Max 203UC 52kg 356x165x46 UB	Radius 2500mm Radius 1000mm
	Flat Bars on Edge or on the Flat Max 200x30mm on Edge no min. Max 350x50mm on flat No minimum sizes	Radius 750mm Radius 500mm Radius 130mm
	Max PFC 200 Min 40x20mm	Radius 6000mm Radius 900mm
	Max 100x100 Min no limit	Radius 800mm Radius 130mm
	Max 6 inch NB Min 0.5 inch NB	Radius 1750mm Radius 180mm coiled